

UH9300series

超高速筒型鎖邊機

Super High Speed Cylinder Bed
Overlock Machine

UH



UH9303-053-M04
一般包縫

Plain Seaming Costura General
Costuras Gerais



機型編號說明

MODEL NUMBERING

UH9300 series 超高速筒型鎖邊機

Super High Speed Cylinder Bed Overlock Machine

7 1 2 3 4 □ - 2 4 3 □ - M 1 4 / S S 0 3 4 11

機型代號 / Application Code:

- 0: 基本型
- 1: 管縫裝置
- 2: 膠帶包邊裝置
- 3: 雙線膠帶滾邊裝置
- 4: 積聚裝置
- 5: 滾邊膠帶裝置
- 6: 扣環膠帶裝置
- 7: 積聚包邊滾邊裝置
- 8: 鬆緊帶捲式裝置
- 9: 褶邊帶捲式裝置
- A: 下自動鬆緊帶包邊
- B: 下捲邊裝置
- C: 管狀筒帶成型裝置

針距代號 / Needle Distance:

- 0: 0
- 2: 2.2m.m.
- 3: 3.2m.m.
- 5: 4.8m.m.

縫邊寬 / Seam Width:

- 2: 2.0m.m.
- 3: 3.0m.m.
- 4: 4.0m.m.
- 5: 5.0m.m.
- 6: 6.0m.m.

所有附加裝置的機型代號裝置規格上所有變動。相同的基本機型在機架上印機號，例如：結構牌行標立碼。

Equipped with special attachment or device. With same basic specifications but with minor function changes. Such as higher looper movement than standard specification.

縫線數 / Number Of Thread:

- 1: 單線(Single Thread)
- 2: 2線(2-Thread)
- 3: 3線(3-Thread)
- 4: 4線(4-Thread)
- 5: 5線(5-Thread)
- 6: 6線(6-Thread)

機型 / Machine Type:

- UH900- UH9000 平面包邊機
- UH910- UH9100 平面特厚包邊機
- UH920- UH9200 平面上送鎖邊機
- UH930- UH9300 筒型鎖邊機
- UH940- UH9400 筒型上送鎖邊機
- UH9400- UH9400 筒型上送鎖邊機

送布齒列數 / Rows Of Feed-Dogs:

- 1: 1列(Row)
- 2: 2列(Rows)
- 3: 3列(Rows)
- 4: 4列(Rows)

布料厚度 / Fabrics Thickness:

- F: 極薄類
- M: 中厚類
- X: 極厚類
- L: 薄類
- H: 厚類
- F: Fine
- M: Medium to Heavy
- X: Extra Heavy
- L: Light
- H: Heavy

縫跡代號 / Stitching Code:

- 11: #10L
- 41: #40I
- 03: #503
- 04: #504
- 05: #505
- 12: #512
- 14: #514
- 15: #515
- 16: #516
- 42: #542
- 44: #544

可選擇加裝之裝置 / Optional Device:

- TC: 單觸式自動切線裝置
- US: 下吸式自動切線
- SS: 側吸式自動切線裝置
- BH: 盲縫裝置
- AL: 氣壓式型膠膠帶裝置
- TF: 氣壓式型膠膠帶裝置
- SW: 真空式集屑裝置
- BL: 膠帶包邊裝置
- GC: 捲邊裝置

次機型代號 / Sub-class Code:

相同的基本規格，但因特殊用途而修改部分零件規格與基本型稍有差異的機型代號，以英文字母表示。

- A: 滾刀
 - B: 角刀
 - C: 彈壓器
 - D: 標準管縫器用
 - E: 肩帶壓腳
 - R: 粗齒
- Same basic model but equipped with minor special parts for special applications. Model code marked with english alphabet letter.
- A: Wide Knife
 - B: Angle Knife
 - C: Narrow Presser Foot
 - D: Two In One For Both Normal And Blind Hemming Usage.
 - E: Shoulder Tape Presser Foot
 - R: Thick Teeth Feed Dog

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一般特性 GENERAL FEATURES

UH9300 series 超高速筒型鎖邊機

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A

- 簡單的操作，明顯的按鈕辨識，可輕鬆調節適當的線目節距。(圖A)

Easy to operate, with conspicuous push bottom, it is very simple to adjust to the desired stitch length. (Fig. A)

- 裝配上另外零售的布版組，就能進一步擴大筒型鎖邊機的使用範圍。布版組可輕鬆開關，裝卸：從拷下擺，及一般包縫，用一台就能夠處理多樣工序。(如圖B)

Can increase the working area of the machine by installing the optional clothplate cover. It is very simple to install and disassemble. One machine can be used on different kinds of working process, such as bottom hemming or general plain sewing.

- 拷下擺(盲縫)：附有手動式拷下擺(盲縫)裝置，用於車縫針織衣物之下擺、短袖之袖口等。適用針織T恤、內衣、運動衣等。薄至中厚布料。(如圖C)

Blind Hemming, with manual type blind hemming attachment. Application for T-shirt, underwear, knit-shirt etc.

※筒型衣物撐開滾轉排 Fabric tension controlling device (tension roller) 可依衣物長度配合選用 Can be used on different kinds of length of garments



B



C



TR011適用範圍 800~1100 m.m.
TR011 can be used on 800~1100 m.m.



TR012適用範圍 500~800 m.m.
TR012 can be used on 500~800 m.m.



TR013適用範圍 200~230 m.m.
TR013 can be used on 200~230 m.m.



- 高壓式針棒驅動機構 High Efficient Oil Pump

由於針棒的頂端將著中心線直接驅動針棒伸縮，除了可大幅度的加快縫機的轉速外更可以延長針棒的使用壽命，同時縫針的貫穿能力也有更新的表现。
Running smoothly, low noise high oil pressure, bigger oil volume, can improve the running speed of sewing machine.

- 針棒機構密封式設計 Easy And Clean Needle Bar Mechanism Design

縫製的上刀架比組裝的牢固，能承受更多次數的拆裝，同時能承受更大的夾持力把上刀牢固定位。
Depends on different sewing requirements, upper looper movements can be adjusted by adjusting stopper.

- 調整機身全部外罩 Mount-On Type Differential Adjusting Level

常用的調整機構例如：針距調整，差動調整，線線量調整，線位置調整，都安裝於作業者正前方，很容易，很方便的就可進行修正。
Mount-on type differential feed adjusting level. Together with micro-adjusting screw can satisfy different sewing requirements and suitable for different kinds of stretchable fabrics.

- 再進化的縫製機構 Advanced Versions From The Basic Machines

實現制溫度、聲音、振動的高速運轉，提高了生產效率。
High-speed rotation with minimal temperature, noise, and vibration contribute to the higher productivity.

- 新型導線板 New And Improved Thread Guide Plate

將導線機構整合為一片式，以利用使用者使用及機身縫時的穩定性。
One piece type thread guide plate can be used easily and increasing the sewing thread stability during the sewing operation.



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