

NT67/NTD67 Series

四針六線曲臂型脫出式併縫機

4-Needle, 6-Thread Flat-Seamer,
Feed-Off-The-Arm Machinee



NT67

離合馬達 / 迷你伺服馬達皮帶驅動
Belt Driven By Clutch Motor Or
Mini Servo Motor



NTD67

直結式馬達驅動
Driven By Direct Drive Mini Servo Motor



NTD



機型編號說明

MODEL NUMBERING

NTD67 series 四針六線曲臂型脫出式併縫機

4-Needle, 6-Thread Flat-Seamer, Feed-Off-The-Arm

Machine

NTD6712□M5/TTS34/CV011

1

四針六線併縫機系列代號 /
4-needle, 6-thread flat seaming:
NT67: 綜合型號 / 直接伺服馬達皮帶驅動
NTD67: 直接式高速驅動
Or Mini Servo Motor.
Driven By Direct Drive
Mini Servo Motor.

2

用途代號 /
Application Code:
01: 左側單邊修邊附縫綉
suitable for medium to light materials
03: 左側單邊修邊附縫綉帶頂上脫層
One side cut without top cover stitch
12: 兩邊修邊附縫綉
Two side cut with cover stitch suitable
for medium to heavy materials

3

針距區分 /
Needles Distance:
S: 5.2m.m.
6: 6.0m.m.

4

縫製能力區分 /
Material Weight:
M: 薄類至中厚類
Medium to light material
H: 中厚類至厚類
Medium to heavy material

5

可選擇加裝之裝置 / Optional Device:
CV011: 前翼式剷刀裝置(φ19) *
Chain removal assembly(φ19) *
CV012: 前翼式剷刀裝置(φ25) *
Chain removal assembly(φ25) *
TC012: 刀頭式切線(帶裝置)
Strike type knife cutting device
TC013: 彈簧式切線(帶裝置)
Pneumatic straight cut tpe knife cutting
device

6

車板、電動機組裝區分 /
Installation:

TTS11: 曲線式適合兩邊上蓋式安裝
Clutch motor mounted on table top.
HTS21: 直臂式適合兩邊下蓋式安裝
Clutch motor mounted under the table.
TTS34: 高速車板於縫機本體上蓋式安裝
Mini servo motor been mounted together with
the upper crankshaft directly on the machine body.
table top type.

7

次機型代號 /
Subclass Code:

(適合 2 使用) Subclass of different applications
03B: 兩邊修邊附縫綉帶頂上脫層
Two-side cut, ditching reinforcing tapes,
for heavy materials usage, with top coverstitch
12A: 兩邊修邊附縫綉上縫綉
Two-side cut, for heavy materials usage,
with top coverstitch.
12C: 兩邊修邊附縫綉上縫綉
Two-side cut, for heavy materials usage,
with top coverstitch.



NTD67

NTD-67

一般特性
GENERAL FEATURES



A



B



C



D

- 可選擇電動或氣動來提升壓腳(A)
- Can choose either electric type foot lifter or pneumatic type foot lifter.(A)
- 空壓元件、集成式組裝，便於管理維護(B)
- Compressed air component set, easy for manage and maintenance.(B)
- 聯合式調整手輪，方便安全(C)
- Equipped with safe and convenience clutch type hand wheel system.(C)
- 直結式驅動裝置，省電、低噪音，無非必要的功率耗損(D)
- Equipped direct drive mini servo motor, electricity saving, low noise, power saving can be achieved easily.(D)
- 集塵管，強力有效的掃除布屑塵粉(E)
- Powerful lint collector system can remove waste chutes easily and efficiently.(E)
- 多功能控制系統，穩定耐用(F)
- Equipped with stable and durable multi-functional controlled system.(F)

F



G



H



I



J



K



L



M



N

- 針距範圍148mm的細小調整，適合各種小形管狀的縫製作業(G)
- Small Cylindered Of 148m.m. Circum-ference From Needle Drop Point, Suitable For Small Tubular Sewing Operation.(G)
- 調整機構可針對下結線與縫針的間隙作精密的微調(H)
- Precise Micro-adjustment For Required Tolerance Between Lower Looper And Needles Which Can Be Made By The Adjustment Of Adjusting Stud(H)
- 彈性浮動的壓腳底面，配合穩定的送布齒，送布機構適合薄到布料(I)
- Matching With Steady Feeding Mechanism Of Feed Dogs(I)
- 放鬆螺絲，上或下移動螺絲，可變換送布齒的送布量(J)
- Feeding Amount Of Feed Dogs Can Be Adjusted By Loosening Stud And Moving Link Upwards Or Downwards(J)
- 安全保護機構，針桿昇到最高點，壓腳才能抬起，確保上層縫線不會與針頭撞擊(K)
- Safety Protection Design, presser Foot Can Be Lifted When Needle Bar Reached its Highest Position In Order To Make Sure Spreader Looper Will Not Be Damaged By Collide With Needle Clamp Accidentally(K)
- 撥動後手即可調整送布齒的牽動比率，簡單、方便(L)
- Differential Ratio Of Feed Dogs Can Be Adjusted Simply And Easily By Adjusting Level(L)

四針六線曲臂型脫出式併縫機

4-Needle, 6-Thread Flat-Seamer, Feed-Off-The-Arm Machine

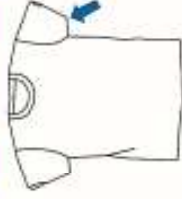
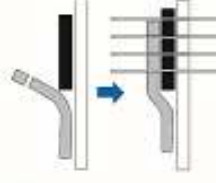


NTD

Application code
01

● 四針、六線、單側修邊併縫

- 4-Needle, 6-Thread one sides fabric trimming, flat seamer
- 單側修邊併縫：適用於薄至中厚布料
One sides cut with top coverstitch, suitable for medium to light material.



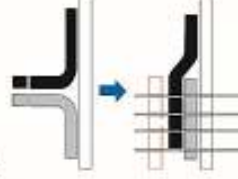
NTD6701M5 NTD6701M6	FLX118GCS X4 FLG-8 X1	6	5.2	1.6~2.5	1:0.7~1:1.5	8(Max)	30	4200	TT-S11 HT-S21 TT-S34	CV011 CV012 TC012 TC013		



NTD

Application code
03

- 無上節縫，兩側修邊
Without spreader and both cutter.
- 適用於男內褲前開口之補強併縫。
亦可用於長內褲，針線縫裝等之補強併縫
Attaching tape on front opening of brief, under long pants and so on.
- 縫製成型滾條寬度：最大 10mm。
Finished width of tape 10mm(max).



NTD6703BH5 NTD6703BH6	FLX118GCS X4 FLG-8 X1	6	5.2	1.6~2.5	1:0.7~1:1.5	8(Max)	30	4200	TT-S11 HT-S21 TT-S34	CV011 CV012 TC012 TC013		

四針六線曲臂型脫出式併縫機

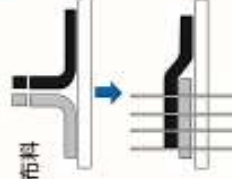
4-Needle, 6-Thread Flat-Seamer, Feed-Off-The-Arm Machine




NTD

Application code
12

- NT6712-M5 NT6712-M6
兩個修邊附上飾縫，適用於一般中厚布料
Two sides cut with top coverstitch, suitable for medium to heavy materials.
- NT6712-H5 NT6712-H6
兩個修邊附上飾縫，寬刀，適用於一般中厚布料
equipped with wide knife, suitable for general heavy material.



		 Needle x4 Retainer x1		 m.m.	 m.m.		 1:0.7~1:1.5 	 m.m.	 m.m.	 R.P.M. (Max)	Installation	Optional Device
NTD6712M5		FLX118GCS		5.2					TT-S11	4200	TT-S11	CV011
NTD6712DM5		X4	6	5.2	1.6~2.5			8(Max)	HT-S21	4200	HT-S21	CV012
NTD6712H5		FLG-B	6	5.2	1.6~2.5			8(Max)	TT-S34	4200	TT-S34	TC012
NTD6712H6		X1	6	5.2	1.6~2.5			8(Max)	TT-S34	4200	TT-S34	TC013
NTD6712CH6			6	5.2	1.6~2.5			8(Max)	TT-S34	4200	TT-S34	TC013

四針六線曲臂型脫出式併縫機

4-Needle, 6-Thread Flat-Seamer, Feed-Off-The-Arm
Machine

■ NTD67 / NTD67

台板電動機與縫機組合方式 Table motors and machin assembly
 NT67適用於TT-S11,TT-S31,HT-S21組合 NT67 Suitable For TT-S11,TT-S31,HT-S21
 NTD67適用於TT-S34組合 NTD67 Suitable For TT-S34



NT Application code

TT-S11

- 離合器馬達安裝於桌面上
CLUTCH MOTOR
MOUNTED ON TABLE



NT Application code

HT-S21

- 離合器馬達安裝於桌面上
CLUTCH MOTOR
MOUNTED ON TABLE



NT Application code

TT-S31

- 伺服馬達與壓腳提昇裝置整合於縫機，同時安裝於桌面上
COMBINED BOTH MINI SERVO
MOTOR AND FOOT LIFTER TO BE
MOUNTED ON THE MACHINE AND
TO BE INSTALLED ON THE TABLE
TOP TOGETHER.



NTD Application code

TT-S34

- 伺服馬達與壓腳提昇裝置整合於縫機，同時安裝於桌面上
COMBINED DIRECT
MOTOR AND FOOT LIFTER TO BE
MOUNTED ON THE MACHINE
AND TO BE INSTALLED ON THE
TABLE TOP TOGETHER.



以上僅為組合方式說明如需要馬達，台版，線架等，須另行訂購
 AB above just the modding explanation of different combination, for motors, tables, stand and foot lifters will be needed to order separately.