

MT Series

多針雙鏈式(單鏈式)環縫筒車 Multi-Needle Double And Single Chain Stitch Machine



MT4504P-064
四針雙鏈式環縫筒車
4-Needle Double Chain Stitch
Machine



MT4533P0-048
三十三針雙鏈式環縫筒車
33-Needle Double Chain Stitch
Machine



MT4004P-064
四針單鏈式環縫筒車
4-Needle Single Chain Stitch
Machine



MTS4504P-064
多針雙鏈短筒型環縫車
Short Cylinder Bed Multi-Needle
Double Chain Stitch Machine

MT 4504P□ - 064□ / PMD

1

機型 /
Machine Type:

- MT45:一般車縫(標準型)
- MT545:一般車縫(短筒型)
- MT40:一般車縫(雙鏈式)
- MT45:General Sewing (Standard Type)
- MT545:General Sewing (Short Cylinder Bed Type)
- MT40:General Sewing (Single Chain Stitch)

2

針數 /

Number Of Needle:

- 04:4針,4-Needle
- 06:6針,6-Needle
- 09:9針,9-Needle
- 12:12針,12-Needle
- 13:13針,13-Needle
- 17:17針,17-Needle
- 23:23針,23-Needle
- 25:25針,25-Needle
- 33:33針,33-Needle
- 38:38針,38-Needle
- 50:50針,50-Needle

3

送布 /
Pulser / Teeth:

- 未標示:上滾輪28齒、下滾輪15齒
- 0:上滾輪0齒、下滾輪0齒
- 1:上滾輪18齒、下滾輪10齒
- 2:上滾輪22齒、下滾輪12齒
- 3:滾輪

4

針距代碼 Needle Distance Code	針距寬 (英寸/毫米) Needle Distance (Inch/mm)
032	1/8"
048	3/16"
050	5m.m.
064	1/4"
085	1"
095	1-1/8"
106	1-1/4"
127	1-1/2"

5

次機型 / Sub-class:

- A:附件組裝腳趾
- A:Bisector Presser Foot



可選擇加裝之裝置 / Optional Device:

- AL004:壓線提升裝置
- TB004:增強帶車縫裝置
- PMD:下送式送布裝置
- AL004:Presser Foot Lifting Device
- TB004:Reinforce Tape Attaching Device
- PMD:Lower Feed Metering Device

6

滾輪長度:

- MT4504P:62 m.m.
- MT4506P~MT4523P:79 m.m.

Standard Type:

- Upper Roller:28 Teeth
- Lower Roller:15 Teeth
- 0:Upper Roller: 0 Teeth
- Lower Roller: 0 Teeth
- 1:Upper Roller:18 Teeth
- Lower Roller:10 Teeth
- 2:Upper Roller:22 Teeth
- Lower Roller:12 Teeth
- 3:Upper Grooved Steel Roller

Roller Length:

- MT4504P:62 m.m.
- MT4506P~MT4523P:79 m.m.



P



P2



P0



P3



P1



MT4504P-046

MT series

- 全自動供油潤滑系統，延長機台壽命。(如圖A、B)
- 全新筒型外型設計，車台更利於圓筒型衣物之縫紉。
筒座圓周：430m.m.(含拖輪)。
可更換不同規格組件，適合多樣車縫。(如圖C)
- 密封式天秤結構，且斜至於車頭上，完全防止漏油，減少車縫時的震動，增加作業人員車縫時的舒適。按鈕式調整縫目疏密，簡易快捷。(如圖D)
- 具備省力且靈活的鬆線機構。(如圖E、F)



A		C
B		
D		
E	F	

- With automatic oiling system, can provides longer machine and parts life.(Fig. A,B)
- Brand new cylinder bed design can provides easy and smooth sewing,especially for tubular goods.
Cylinder bed circumference: 430m.m. (including the lower roller of rear puller).
Different sewing requirements can be achieved by changing different gauge parts.(Fig. C)
- Patented thread take up system can provides easy sewing , reduces sewing vibration and prevents oil leaking.Push-bottom type stitch length regulator makes stitch length adjustments. (Fig. D) Easily.
- Equipped with light and smooth thread tension release mechanism. (Fig. E,F)



多針雙鏈式(單鏈式)環繞筒車

Multi-Needle Double And Single Chain Stitch Machine



MT

Application code
MT4504P

● 四針雙鏈式環繞筒車

- 4-Needle Double Chain Stitch Machine
- 適用於短褲、運動短褲等上鬆緊帶用縫紉機。平鬆緊帶、環狀鬆緊帶均可使用。

Suitable for attaching elastic tape to the waist of trunks, boxers and similar garments.



						
※ MT4504P-032	4	8		7 ~ 16	4000	● AL004 ● TB004 ● PMD
MT4504P-064					4000	
MT4504P-085					4000	
MT4504P-095					4000	
MT4504P-106					4000	
MT4504P-127					4000	
MT4504P-048-191					4000	
MT4504P-048-254					4000	
MT4504P-064-127					4000	
MT4504P-064-191					4000	
MT4504P-064-254					4000	

※適用於三針及針數, 但無縫紉設計

Equipped with 13-Needle's Gauge Set. (Needle Clamp, Needle Plate, Feed Dog, Retainer Bar) But Equipped With 4-Needles Only.



MT

Application code
MT4506P

● 六針雙鏈式環繞筒車

- 6-Needle Double Chain Stitch Machine
- 適用於短褲、運動短褲等褲頭、上帶單鏈縫紉機。平鬆緊帶、環狀鬆緊帶均可使用。

Suitable for attaching line tapes to the sports pants or jackets and similar garment.



						
MT4506P-064	6	12		7 ~ 16	4000	● AL004 ● TB004 ● PMD
MT4506P-085					4000	
MT4506P-095					4000	

多針雙鏈式(單鏈式)環縫筒車

Multi-Needle Double And Single Chain Stitch Machine



MT

Application code
MT4509P

九針雙鏈式環縫筒車

9-Needle Double Chain Stitch Machine

- 適用於短褲、運動短褲等上帶車縫用縫紉機。
- 平鬆緊帶、環狀鬆緊帶均可使用。

Suitable for various applications, such as trunks, sports pants.



MT

MT4509P-064	9	18	1/4" (6.4mm)	7 ~ 16 m.m.	8	#11 #14	4000
							<ul style="list-style-type: none"> ● AL004 ● TB004 ● PMD

MT

Application code
MT4512P

十二針雙鏈式環縫筒車

12-Needle Double Chain Stitch Machine

- 適用於短褲、運動短褲等上帶車縫、褲布車縫用縫紉機。
- 平鬆緊帶、環狀鬆緊帶均可使用。

Suitable for various applications, such as trunks, sports pants.



MT4512P-048 MT4512P-064 MT4512P-050	12	24	3/16" (4.8mm) 1/4" (6.4mm) 5mm	7 ~ 16 m.m.	8	#11 #14	4000
							<ul style="list-style-type: none"> ● AL004 ● TB004 ● FT001 ● PS001 ● PMD ● PSM ● PSSM

多針雙鏈式(單鏈式)環縫筒車

Multi-Needle Double And Single Chain Stitch Machine



MT

Application code
MT4513P

● 13針雙鏈式環縫筒車

13-Needle Double Chain Stitch Machine










- 適用於短褲、運動褲等上帶車縫用縫紉機。

平鬆緊帶、環狀鬆緊帶均可使用。

Suitable for various applications, such as trunks, sports pants.



MT4513P-064

								
※ MT4513P-032 MT4513P-064	13	24	Multi-needle distance 1/4" (6.4mm)	7 ~ 16 m.m.	8	#11 ? #14	4000	● AL004 ● TB004 ● PMD

※ 備配十二針縫紉力控制組。二十四線之器每次縫針。

Equipped with 12-Needle's Tension Disc Set, 24-Thread Stand And 6 Needles.

MT

Application code
MT4517P

● 十七針雙鏈式環縫筒車

17-Needle Double Chain Stitch Machine

- 多用途縫紉機針腳最大達57.2mm(2 $\frac{1}{4}$ inches)針數可在1針及17針間任選。

Versatile machine for Various applications, 1 to 17 needles can be used with up to 57.2mm (2 $\frac{1}{4}$ inches) needles space.

								
MT4517P-032	17	34	1/8" (3.2mm)	7 ~ 16 m.m.	8	#11 ? #14	4000	● AL004 ● TB004 ● PMD

多針雙鏈式(單鏈式)環繞筒車

Multi-Needle Double And Single Chain Stitch Machine



MT

Application code
MT4523P

- 二十三針雙鏈式環繞筒車
23-Needle Double Chain Stitch Machine
- 多用連續卸機針幅最大達69.9mm($2\frac{3}{4}$ inches)針數可在1針及23針間任選。
versatile machine for Various applications. 1 to 23 needles can be used with up to 69.9mm ($2\frac{3}{4}$ inches) needles space.



* MT4523P-032	23	24	1/8" (3.2mm)	7 ~ 16	# 11 # 14	4000
						AL4 PMD TB4

※ 備有十二吋腳底力控制組、二十四吋之腳底力控制組。
Equipped with 12-Needle's Tension Disc Set, 24-Thread Stand And 6 Needles.

MT



MT

Application code
MT4525P

- 二十五針雙鏈式環繞筒車
25-Needle Double Chain Stitch Machine
- 多用連續卸機針幅最大達152.4mm(6 inches)針數可在1針及25針間任選。
versatile machine for Various applications.
1 to 25 needles can be used with up to 152.4mm (6 inches) needles space.



MT4525PO-048 MT4525PO-064	25	50	3/16" (4.8mm) 1/4" (6.4mm)	7 ~ 16	# 11 # 14	1500
						PMD PSM PSSM



多針雙鏈式(單鏈式)環繞筒車

Multi-Needle Double And Single Chain Stitch Machine



MT

Application code
MT4004 P

● 四針單鏈式環繞筒車

● 4-Needle Single Chain Stitch Machine

● 適用女裝的裝飾縫。

Suitable for decorative stitching on women's clothes.



					OPTIONAL DEVICE
MT4004P-064	4	3/4 (18.8mm)			
MT4004P-085	4	1 (25.4mm)	7 ~ 16	#11	
MT4004P-095	4	1-1/8 (28.6mm)		2	● AL004
MT4004P-106		1-1/4 (31.7mm)		#14	
MT4004P-127		1-1/2 (38.1mm)			

MT



MT

Application code
MT4006 P






● 六針單鏈式環繞筒車

● 6-Needle Single Chain Stitch Machine

● 適用女裝的裝飾縫。

Suitable for decorative stitching on women's clothes.



					OPTIONAL DEVICE
MT4006P-064	6	1/4 (6.4mm)			
MT4006P-085	6	1/3 (8.5mm)	7 ~ 16	#11	
MT4006P-095	6	3/8 (9.5mm)		2	● AL004
				#14	

多針雙鏈式(單鏈式)環繞筒車

Multi-Needle Double And Single Chain Stitch Machine



MT Application code
MT4012P

- 十二針單鏈式環繞筒車
12-Needle Single Chain Stitch Machine
- 適用女裝的裝飾縫。
Suitable for decorative stitching on women's clothes.




						
MT4012P-048	12	12	8	7 ~ 16	#11	● AL004
MT4012P-064					#14	● PSM
MT4012P-050						● PSSM



MT Application code
MTS

- 多針雙鏈短筒型環繞筒車
Short Cylinder Bed Multi-Needle Double Chain Stitch Machine.
- 適合兒童短褲、褲底鬆透之環狀鬆緊帶車縫。
Suitable for children's pants or the pants with low cut waist.



						
MTS4504P	4	8	8	7 ~ 16	#11	● AL004
MTS4506P	6	12			#14	● TB004
MTS4509P	9	18				
MTS4512P	12	24				
MTS4513P	13	26				
MTS4517P	17	34				
MTS4523P	23	46				

*PMD型號筒車不適用。(Not Suitable For PMD)

可選擇加裝之裝置

Optional Device



MT Application code
PSM

- 正面裝飾刺繡線跡目前有40種凸繡，可縫各種圖案

Machine For Smocking, Equipped With 40 Different Types Of Cams To Sew Various Kinds Of Designs.



									OPTIONAL DEVICE
MT4512PO-064/PSM	12	24	1/4" (6.4mm)	7 ~ 16	8	#14	1500		
MT4516PO-048/PSM	16	32	3/16" (4.8mm)			#18	1500		
MT4525PO-064/PSM	25	50	1/4" (6.4mm)			#18	1500		
MT4533PO-048/PSM	33	66	3/16" (4.8mm)			#18	1000		
MT4538PO-064/PSM	38	76	1/4" (6.4mm)				1000		
MT4550PO-048/PSM	50	100	3/16" (4.8mm)				1000		

MT



MT Application code
PSSM

- 正面裝飾刺繡線跡目前有40種凸繡，可縫各種圖案

Machine For Smocking, Equipped With 40 Different Types Of Cams To Sew Various Kinds Of Designs.



									OPTIONAL DEVICE
MT4512PO-064/PSSM	12	24	1/4" (6.4mm)	7 ~ 16	8	#14	1500		
MT4516PO-048/PSSM	16	32	3/16" (4.8mm)			#18	1500		
MT4525PO-064/PSSM	25	50	1/4" (6.4mm)			#18	1500		
MT4533PO-048/PSSM	33	66	3/16" (4.8mm)			#18	1000		
MT4538PO-064/PSSM	38	76	1/4" (6.4mm)				1000		
MT4550PO-048/PSSM	50	100	3/16" (4.8mm)				1000		



可選擇加裝之裝置

Optional Device



MT Application code
PMD

- 鬆緊帶車縫
Elastic Tape Inserting Attaching
- 適用於鬆褲、運動短褲等褲頭車縫。
Suitable for attachines elastic waistband to trunks or boxers, sports pants etc.



								OPTIONAL DEVICE
				m.m.		UO113	S.P.M.	
MT4504P-0000/PMD	4	8	 外伸線針裝卸機構 Can be equipped with ordinary needle, also of needle distance.	7 ~ 16	8	#11 #14	3500	● AL004
MT4506P-0000/PMD	6	12						
MT4509P-0000/PMD	9	18						
MT4512P-0000/PMD	12	24						
MT4513P-0000/PMD	13	26						
MT4517P-0000/PMD	17	34						
MT4523P-0000/PMD	23	46						










※MT5型機頭基本適用・Not Suitable For MTS Series.



MT Application code
PS01A
PS01B

- 鬆緊線抽縐縫
Elastic Thread Shirring
- 適用於女性流行服飾或束腰。
Suitable for ladies fashion wear.



								OPTIONAL DEVICE
				m.m.		UO113	S.P.M.	
MT4512P0-064/PS01A	12	24	 1/4'(6.4mm) 3/16'(4.8mm)	7 ~ 16	8	#11 #14	3500	● AL004
MT4512P0-048/PS01B								

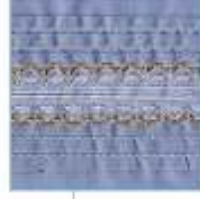
可選擇加裝之裝置

Optional Device



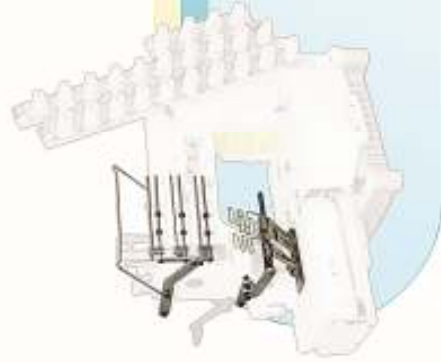
MT
Application code
PT001

- 摺布車縫裝置
Pin Tucking
- 適用於摺布車縫。
Suitable for men's tuxedo shirts etc.



							OPTIONAL DEVICE
MT4512PO-048/PT001	12	24	3/16"(4.8mm) 1/4"(6.4mm)	7 ~ 16 m.m.	8	#11 ? #14	2000 ● AL004

MT



MT
Application code
TB004

- 上帶補強帶車縫
Reinforcing Tape Attaching
- 適用於運動褲、運動衫、休閒服。
Suitable for attaching line stripes on sports pants or sports jackets etc.



							OPTIONAL DEVICE
MT4512PO-048/TB004	12	24	3/16"(4.8mm) 1/4"(6.4mm)	7 ~ 16 m.m.	8	#11 ? #14	3500 ● AL004

可選擇加裝之裝置

Optional Device

**MT**Application code
AL004

- 氣動式壓腳昇器
Pneumatic Presser Foot Lifter
- 適用於 MT4500 MT4000 系列 省力裝置。
Labor - Saving Device, Suitable For All MT-4500,
MT-4000 Series.



							OPTIONAL DEVICE
MT4000P-0000/AL004 MT4500P-0000/AL004				8			