

FTD7000 Series

高速直驅伺服馬達式 平台型繃縫機

High Speed Direct Drive Type Flat Bed
Interlock Machine



FTD7000-0-356M/UFE-B1
電動式自動切線裝置 (平台型繃縫機用)
Electric Type Thread Trimming System
(For Flat Bed Interlock Machines)



FTD7000-0-356M/UFP-B1
氣動式自動切線裝置 (平台型繃縫機用)
Pneumatic Type Thread Trimming System
(For Flat Bed Interlock Machines).



FTD7003-0-356M/TCS09A
氣動式切帶裝置 (FTD7003 上帶滾邊專用)
Pneumatic Type Tape Cutting System
(For The Use Of Tape Binding Of FTD7003 Only))



機型編號說明

MODEL NUMBERING

FTD7000-0- 356M/UFP-B1

1 2 3 4 5 6 7

機型 / Model:

- FTD70 : 標準直驅平台型繡縫機
Direct Drive Type Standard Flat Bed Coverstitch Interlock Machine.
- FTD72 : 特厚型直驅平台型繡縫機
Direct Drive Type Flat Bed Coverstitch Interlock Machine For Extra Heavy Materials.

繡縫膠分碼 /

- Top Coverstitch Code:
- 0 : 無上膠縫
Without Top Coverstitch
- : 有上膠縫
With Top Coverstitch

針數 /

- No. Of Needles:
- 2針: 2-Needle
- 3針: 3-Needle
- 4針: 4-Needle

針距 /

- Needles Distance:
- 32: 3.2mm
- 40: 4.0mm
- 48: 4.8 mm
- 52: 5.2 mm
- 56: 5.6 mm
- 60: 6.0 mm
- 64: 6.4 mm

針板舌之形狀 /

Shape Of Needle Plate

Tongue:

L: 適合輕薄布料

M: 適合中等厚度布料

H: 適合較厚布料

For Light Weight Materials.

For Medium Weight Materials.

For Heavy Weight Materials.

For Heavy Weight Materials.

For Heavy Weight Materials.

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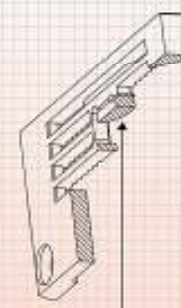
For Heavy Weight Materials.

For Heavy Weight Materials.

For Heavy Weight Materials.

可選擇加裝之裝置 / Optional Device:

- K1002 : 吸塵式自動切線裝置
Suction Type Chain Cutter
- RPOS : 後拉引式抽線裝置
Rear Puller
- TB002 : 背面消漲裝置
Reinforcing Tape Attaching
- TB003 : 轉耳車縫
Belt Loop Seaming
- TCS01 : 氣動式切帶裝置(平台型繡縫機用)
Pneumatic Type Tape Cutting System
(For Flat Bed Interlock Machines)
- TCS02 : 電動式切帶裝置(平台型繡縫機用)
Electric Type Tape Cutting System
(For Flat Bed Interlock Machines)
- TCS03 : 氣動式切帶裝置(FTD7003上帶裝置專用)
Pneumatic Type Tape Cutting System
(For The Use Of Tape Binding Of FTD7003 Only)
- TCS09 : 氣動式切帶裝置(FTD7003上帶裝置專用)
Pneumatic Type Tape Cutting System
(For The Use Of Tape Binding Of FTD7003 Only)
- UFP-B1 : 氣動式自動切線裝置(含UTD7,STD3)
Pneumatic Type Thread Trimming System For Flat Bed Interlock Machines (UTD7,STD3)
- UFP-B2 : 氣動式自動切線裝置(含UTD7,WPC)
Pneumatic Type Thread Trimming System (含UTD7, WPC)
- UFP-B3 : 氣動式自動切線裝置(含UTD7,STD3,WPC)
Pneumatic Type Thread Trimming System (含UTD7, STD3, WPC)
- UFP-BA : 氣動式自動切線裝置(含UTD7B,STD3 FTD7060用)
Pneumatic Type Thread Trimming System For Flat Bed Interlock Machines (UTD7,STD3 For FTD7060)
- UFE-B1 : 電動式自動切線裝置(含UTE7,STE3)
Electric Type Thread Trimming System (UTE2,STE)
- UFE-B2 : 電動式自動切線裝置(含UTE7,WPH)
Electric Type Thread Trimming System (含UTE7, WPH)
- UFE-B3 : 電動式自動切線裝置(含UTE7,STE3,WPH)
Electric Type Thread Trimming System (含UTE7, STE3, WPH)
- UFE-B4 : 電動式自動切線裝置(含UTE7)
Electric Type Thread Trimming System (含UTE7)
- TU : 上袋自動送料裝置
Upper Tape Feeding Device.
- BOF : 上袋式袋邊厚層(平台型繡縫機用)
Bed-on Type Folder
(For Flatbed Interlock Machine usage)



FTD7000

一般特性

GENERAL FEATURES

- 無段按鈕式調整縫目疏密，簡易快捷。(圖A)
Simple Push-Button Type Stitch Length Regulator, So The Stitch Length Can Be Adjusted Easily.(Fig. A)
- 具備省力且靈活的鬆線機構。(圖B)
Equipped with light and soomth thread tension release mechanism. (Fig. B)
- 特殊設計有效的防止手軸捲線(圖C)
Special Design Hand Wheel Prevent Sewing Threads From Winding Inside Hand Wheel. (Fig. C)



A



B



C

- 多合一的外型設計，可任意裝置各種導模(圖D)
Appearance's Multi-Design Can Be Converted Into Different Kinds Of Sub-Class Easily And Economically. (Fig.D)

- 全自動供油系統，可充分潤滑每一運轉部份，並具可拆卸式濾油器可視需要清理或更換。(圖E)
With Auto Oiling System And Cartridge Oil Filter Ensuring Sufficient Lubrication, It Is Easy For Replacement And Cleaning. (Fig.E)

- 可微調差動比，運轉中亦可輕易調整差動比例。(圖F)

Easy Micro-Adjustment Of Differential Feeding Ratio; Even During Running Operation. (Fig.F)



D



E



F

高速度雙伺服馬達式平台型糊縫機

HIGH SPEED DIRECT DRIVE TYPE FLAT BED INTERLOCK MACHINE



FTD Application code

00-0

● 一般車 (平) 縫

- General Plain Seaming
一般針織內衣褲、運動衫、休閒服等；薄至中厚布料。
- Knit underwear, briefs, sports wear...etc.
Light to medium weight materials.

特點 Feature





- 具有直驅式設計, 將迷你馬達整合在車體中直接驅動上主軸, 不需飛輪皮帶。
With direct drive design, Mini servo motor is integrated with machine, mounted in side of the machine arm. Upper main shaft is driven directly by the mini servo motor, no motor belt is needed.
- 本機型係平台式糊縫機之基本機種, 可加裝多種附件以適用於不同之作業。
For general plain seaming, can be equipped with various attachments for different sewing operations.
- 本機型之標準配件中附有一般下囉車縫線機, 可適用於一般下囉車縫作業。
General bottom hemming device is supplied as standard attachment, for bottom hemming operation on general medium weight fabric.



90°-上囉式包邊車頭
90°-Type Tape Binder



部下囉車頭
Bottom Hemming Device

												OPTIONAL DEVICE
			m.m.			m.m.						
FTD7000-0-240M	2	4	4.0									● TCS01
FTD7000-0-240H												● TCS02
FTD7000-0-240L												● TCS03
FTD7000-0-248M	2	4	4.8									● TCS09
FTD7000-0-248H												● UFP-B
FTD7000-0-248L												● UFE-B
FTD7000-0-356M	3	5	5.6			1.4 ~ 4.0	1:0.7 ~ 1:2	5				● 6000
FTD7000-0-356H												● UFP-B
FTD7000-0-356W												● UFE-B
FTD7000-0-356L												
FTD7000-0-364M	3	5	6.4									
FTD7000-0-364H												
FTD7000-0-364W												
FTD7000-0-364L												



FTD Application code

03-0

● 上帶滾邊 (滾領) 車縫

- Tape Binding
針織、內衣褲、T恤等；薄至中厚布料。
- Knit underwear, T-shirt, briefs, ...etc.
Light to medium weight materials.

特點 Feature

- 具有直驅式設計, 將迷你馬達整合在車體中直接驅動上主軸, 不需飛輪皮帶。
With direct drive design, Mini servo motor is integrated with machine, mounted in side of the machine arm. Upper main shaft is driven directly by the mini servo motor, no motor belt is needed.
- 與上帶滾邊裝置, 適用於T恤、內衣褲等之上帶滾邊之車縫作業。
With tape binding device, suitable for attaching binding tape on openings of neck or leg of underwear, T-shirt, brief.
- 因線格、尺寸繁多, 滾邊線成形膠模並不高在標準配備之中, 須另行訂購, 訂購時須註明線模之規格、入口及出口尺寸。
Tape binding folder is not supplied as part of standard attachments due to users' various demands of spec, sizes. For separate order of the folders, detailed spec., such as ply, opening size, finished size should be specified.



												OPTIONAL DEVICE
			m.m.			m.m.						
FTD7003-0-240M	2	4	4.0									● TCS01
FTD7003-0-248M	2	4	4.8									● TCS02
FTD7003-0-356M	3	5	5.6			1.4 ~ 4.0	1:0.7 ~ 1:2	5				● TCS03
FTD7003-0-364M	3	5	6.4									● TCS09

高速度伺服馬達式平台型糊縫機

HIGH SPEED DIRECT DRIVE TYPE FLAT BED
INTERLOCK MACHINE

FTD Application code

11-0

- 下擺車縫 (適用於輕、薄、質軟、以及一般中厚布料)
Bottom Hemming
(For Thin, Light Weight Material)
- 男女內衣褲、運動服等針織服裝；薄至中厚布料。
Men's & women's under wears, sports wears,...etc.
Light to medium weight materials.

特點 Feature

- 具有直驅式設計,將迷你馬達整合在車體中直接驅動上主軸,不需連波皮帶。
With direct drive design, Mini servo motor is integrated with machine, mounted in side of the machine arm. Upper main shaft is driven directly by the mini servo motor, no motor belt is needed.
- 下擺機體中的左邊線安裝於針板上,特別適用於較輕、薄或異紋之布料的
下擺車縫作業。
Left hand side fabric guide of the bottom hemming attachment is installed on needle plate, which is suitable for hemming operation on thin, light weight & soft fabrics.



FTD

								
FTD7011-0-240M	2	4	4	4.0	1.4 ~ 4.0	1:0.7 ~ 1:2	5	#11 6000
FTD7011-0-248M	2	4	4	4.8				● UFP-B
FTD7011-0-356M	3	5	5	5.6				● UFE-B
FTD7011-0-364M	3	5	5	6.4				● UFE-B



FTD Application code

13-0

- 包縫骨壓縫 (倒骨式、包縫骨寬度3.0m.m.以內)
Overlock Seam Covering
(Folding Over/Overlock Seam Width Under 3.0m.m.)
- 適用於針織內衣、T恤、運動服等；薄至中厚布料。
Knit underwear, brief, sports wear--- etc.
Light to medium weight materials.

特點 Feature

- 具有直驅式設計,將迷你馬達整合在車體中直接驅動上主軸,不需連波皮帶。
With direct drive design, Mini servo motor is integrated with machine, mounted in side of the machine arm. Upper main shaft is driven directly by the mini servo motor, no motor belt is needed.
- 具有包縫骨壓縫(倒骨式)裝置,可藉由包縫機車縫出之包縫骨再車縫一次並使包縫骨倒向一側,使肩線片接縫處更加平滑整潔,增加服飾之美觀及舒適性。如內衣褲、運動服、T恤之領口、袖管、袖口等處片接縫處之包縫骨。
Equipped with folding-over seam covering attachment, smooth and comfortable wearing of garment can be achieved easily.
using at overlock seam areas Such as neck opening, sleeve cuff of T-shirt, and all the overlock seam area for spores wear and underwear---etc.
- 本機型之標準配件中附有一般下擺車縫導頭,可適用於一般下擺車縫作業。
General bottom hemming device is supplied as standard att., for bottom hemming operation on general medium weight fabric.

包縫骨壓縫裝置 (倒骨式)
Seam Coverlock Attachment
(Folding Over)

								
FTD7013-0-240M	2	4	4	4.0	1.4 ~ 4.0	1:0.7 ~ 1:2	5	#11 6000
FTD7013-0-248M	2	4	4	4.8				● UFP-B
FTD7013-0-356M	3	5	5	5.6				● UFE-B
FTD7013-0-364M	3	5	5	6.4				● UFE-B

高速度伺服馬達式平台型糊縫機

HIGH SPEED DIRECT DRIVE TYPE FLAT BED

INTERLOCK MACHINE



FTD Application code

13-1






- 包縫骨壓縫(立骨式、包縫骨寬度3.0m.m.以內)
Overlock Seam Covering
(Flattening Out, Overlock Seam Width Under 3.0m.m.)
- 適用於針織內衣、T恤、運動服等；薄至中厚布料。
Knit underwear, brief, sports wear--- etc.
Light to medium weight material.

特點Feature

- 具有直驅式設計,將迷你馬達整合在車體中直接驅動上主軸,不需馬達皮帶。
With direct drive design, Mini servo motor is integrated with machine, mounted in side of the machine arm. Upper main shaft is driven directly by the mini servo motor, no motor belt is needed.
- 具有包縫骨壓縫(立骨式)裝置,可將由包縫機車縫出之包縫骨再車縫一次並使包縫骨倒向一側,使肩蓋片接縫處更加牢固平整,增加服飾之美觀及舒適性。如內衣褲、運動服、T恤之領口、袖管、袖口等蓋片接縫處之包縫骨。
With overlock seam covering attachment, specially for covering (flattening out) overlock seams. And the overlock seams can be flattened out at the same side and fastened off on the fabric. Such as overlock seams on the neck opening, sleeve cuff of T-shirt, sports wear and underwear---etc.
適用於車縫寬度不超過 3.0m.m. 之包縫骨。
- Suitable for covering overlock seams which seam width is under 3.0m.m.



包縫骨壓縫裝置 (立骨式)
Seam Overlock Attachment
(Flattening Out)

										OPTIONAL DEVICE	
FTD7013-1-240H	2	4	4	4.0	4.0	1.4 ~ 4.0	1:0.7 ~ 1:2	5	#11	6000	● UFP-B
FTD7013-1-248H	2	4	4	4.8	4.8						● UFE-B
FTD7013-1-356H	3	5	5	5.6	5.6						
FTD7013-1-364H	3	5	5	6.4	6.4						



FTD Application code

13-2

- 包縫骨壓縫(倒骨式、包縫骨寬度6.0m.m.以內)
Overlock Seam Covering
(Folding Over, Overlock Seam Width Under 6.0m.m.)
- 適用於針織內衣褲、T恤、運動服等；薄至中厚布料。
Knit underwear, T-shirt, sports wears --- etc.
Light to medium weight material.

特點Feature

- 具有直驅式設計,將迷你馬達整合在車體中直接驅動上主軸,不需馬達皮帶。
With direct drive design, Mini servo motor is integrated with machine, mounted in side of the machine arm. Upper main shaft is driven directly by the mini servo motor, no motor belt is needed.
- 具有包縫骨壓縫(倒骨式)裝置,可將由包縫機車縫出之包縫骨,再車縫一次,並使包縫骨倒向一側,使肩蓋片接縫處更加牢固平整,增加服飾之美觀及舒適性。如內衣褲、運動服、T恤之領口、袖管、袖口等蓋片接縫處之包縫骨。
With overlock seam covering attachment, specially for covering (folding over) overlock seams. And the overlock seams can be folded over at the same side and fastened off on the fabric. Such as overlock seams on the neck opening, sleeve cuff of T-shirt, sports wear and underwear---etc.
適用於車縫寬度不超過 6.0m.m. 之包縫骨。
- Suitable for covering overlock seams which seam width is under 6.0m.m.



包縫骨壓縫裝置 (倒骨式)
Seam Overlock Attachment
(Folding Over)

										OPTIONAL DEVICE	
FTD7013-2-240H	2	4	4	4.0	4.0	1.4 ~ 4.0	1:0.7 ~ 1:2	5	#11	6000	● UFP-B
FTD7013-2-248H	2	4	4	4.8	4.8						● UFE-B
FTD7013-2-356H	3	5	5	5.6	5.6						
FTD7013-2-364H	3	5	5	6.4	6.4						

高速度雙伺服馬達式平台型綉縫機

HIGH SPEED DIRECT DRIVE TYPE FLAT BED

INTERLOCK MACHINE



FTD Application code
7060-1

- 4針6線平台式綉縫機 (平縫2蓋片之接縫或補強)
4-Needle 6-Thread Flat Bed Interlock
(Plain Seaming, Closing Crotch Of Briefs Or Seam Reinforcing)
- 男女內衣褲：一般彈布料。
- Men's & women's underwears, sports wears, ---etc.
Thin, Light to medium weight material.

特點 Feature

- 具有直驅式設計,將迷你馬達整合在車體中直接驅動上主軸,不需馬達皮帶。
With direct drive design, Mini servo motor is integrated with machine, mounted in side of the machine arm. Upper main shaft is driven directly by the mini servo motor, no motor belt is needed.
- 附有專用蓋片接縫導板，可輕鬆將2片未經縫合之蓋片併合再進行車縫。
With special fabric guide, edges of 2 pieces of fabric can be joined easily & smooth sewing can be achieved easily.



蓋片導板
Fabric Guide

									
FTD7060-1-452M	4	6	5.2	1.4 ~ 4.0 m.m.	1:0.7 ~ 1:2	5	#10	5000	● KI002
FTD7060-1-456M			5.6						
FTD7060-1-460M			6.0						
FTD7060-1-464M			6.4						



FTD Application code
7200

- 特厚類平台式綉縫機
Extra Heavy materials Flat Bed Interlock
- 一般針織內衣褲、運動衫、休閒服等；薄至中厚布料。
- Knit underwear, brief, sports wear, fleece wear --- etc.
Heavy weight material.

特點 Feature

- 具有直驅式設計,將迷你馬達整合在車體中直接驅動上主軸,不需馬達皮帶。
With direct drive design, Mini servo motor is integrated with machine, mounted in side of the machine arm. Upper main shaft is driven directly by the mini servo motor, no motor belt is needed.
- 本機型係平台式綉縫機之基本機種，可加裝多種附件以適用於不同之作業。
For general plain seaming, can be equipped with various attachments for different sewing operations.
- 本機型之標準配件中附有一般下擺車縫導板，可適用於一般下擺車縫作業。
General bottom hemming device is supplied as standard Attachment, for bottom hemming operation on heavy weight fabric.



									
FTD7200-0-356H	3	5	5.6	1.4 ~ 4.5 m.m.	1:0.7 ~ 1:2	5	#14	5000	
FTD7200-0-364H			6.4						

可選擇加裝之裝置

OPTIONAL DEVICE



FTD Application code

UFE-B

- 電動式自動切線裝置 (平台型繡縫機用)
Electric Type Thread Trimming System (For Flat Bed Interlock Machines)

WPH: 電動刮刀
Electric type wiperUTE2: 電動式切線裝置
Electric Under Bed Thread TrimmerSTE: 電動式頂上蓋切線裝置
Electric Top Cover Thread TrimmerULH: 電動壓腳升降裝置
Electric Presser foot Lifter

U F E - B1	1 自動切線裝置代號	1 Thread trimming device
1 2 3 4	2 機型 C: 方筒型繡縫機 F: 平台型繡縫機	2 Model C: Cylinder bed interlock F: Flat bed interlock
	3 動力 P: 氣動式 E: 電動式	3 Power P: Pneumatic E: Electric
	4 裝置組合代號	4 Combination of devices

特點 Feature

- 本裝置可適用於所有FT系列機種，但不單獨供應此裝置。
Suitable for all FT series machines, but only supply together with machine head.

MODEL	電動式自動切線裝置 (UTE07) Under Bed Thread Trimmer	電動式頂上蓋切線裝置 (STE03) Top Cover Thread Trimmer	電動式刮刀裝置 (WPH) Wiper	電動壓腳升降裝置 (ULH) Presser foot Lifter
UFE-B1	●	●		
UFE-B2	●		●	●
UFE-B3	●	●		●
UFE-B4	●	●	●*	●

* 包裝於附件箱中 Packed in the accessories box



FTD Application code

UFP-B

- 氣動式自動切線裝置 (平台型繡縫機用)
Pneumatic Type Thread Trimming System (For Flat Bed Interlock Machines)

特點 Feature

- 本裝置可適用於所有FT系列機種，但不單獨供應此裝置。
Suitable for all FT series machines, but only supply together with machine head.
- 須配合空壓機使用。(5kg/cm² 或 70PSI)
- Compressed air is required(5kg/cm² 或 70PSI)

UTD: 電動式切線裝置
Electric Under Bed Thread TrimmerSTD: 電動式頂上蓋切線裝置
Pneumatic Top Cover Thread TrimmerWPC: 自動刮刀
Air Wiper

U F P - B1	1 自動切線裝置代號	1 Thread trimming device
1 2 3 4	2 機型 C: 方筒型繡縫機 F: 平台型繡縫機	2 Model C: Cylinder bed interlock F: Flat bed interlock
	3 動力 P: 氣動式 E: 電動式	3 Power P: Pneumatic E: Electric
	4 裝置組合代號	4 Combination of devices

MODEL	電動式自動切線裝置 (UTD07) Under Bed Thread Trimmer	氣動式自動切線裝置 (UTD07B) Under Bed Thread Trimmer	電動式頂上蓋切線裝置 (STE03) Top Cover Thread Trimmer	自動刮刀裝置 (WPC02) Wiper	備註 Comment
UFP-B1	●	●	●	●	
UFP-B2	●	●		●	
UFP-B3	●	●	●	●*	
UFP-B4	●	●	●	●	
UFP-BA		●	●	●	FTD7060用 For FTD7060

* 包裝於附件箱中 Packed in the accessories box

可選擇加裝之裝置

OPTIONAL DEVICE



FTD Application code TCS01

- 氣動式切帶裝置 (平台型繙縫機用)
Pneumatic Type Tape Cutting Device
(For Flat Bed Interlock Machines)
- 適用蕾絲帶、鬆緊帶、滾條補強帶。
Suitable For Attaching Lace, Elastic Tape, Binding Tape,
Reinforcement Tape Etc.

特點 Feature

- 可切斷寬度最大32mm的布料。
Maximum cutting width 32mm.
- 須配合空壓機使用(5Kg/cm² 或 70PSI)
- 刀口與壓腳距離31.9mm
- The distance between cutting blade and the rear end of presser foot is 31.9mm



FTD



FTD Application code TCS02

- 電動式切帶裝置 (平台型繙縫機用)
Electric Type Tape Cutting Device
(For Flat Bed Interlock Machines)
- 適用蕾絲帶、鬆緊帶、滾條補強帶。
Suitable For Attaching Lace, Elastic Tape, Binding Tape,
Reinforcement Tape Etc.

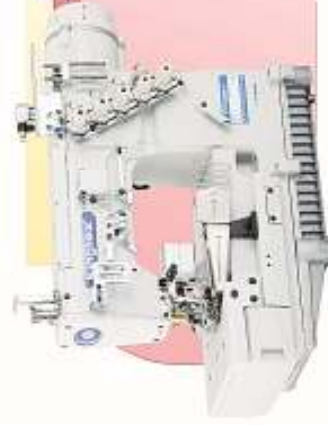
特點 Feature

- 可切斷寬度最大32mm的布料。
Maximum cutting width 32mm.
- 無須配合空壓機使用
- Electric type, no compressed air needed.
- 刀口與壓腳距離31.9mm
- The distance between cutting blade and the rear end of presser foot is 31.9mm



可選擇加裝之裝置

OPTIONAL DEVICE



FTD Application code TCS03

- 氣動式切帶裝置(FTD7003上帶滾邊專用)
Pneumatic Type Tape Cutting Device
(For The Use Of Tape Binding Of FTD7003 Only)
- 適用齒絲帶、鬆緊帶、液格補強帶。
Suitable For Attaching Lace, Elastic Tape, Binding Tape, Reinforcement Tape Etc.

特點/Feature

- 可切斷寬度最大28mm的布料。
Maximum cutting width 28mm .
- 須配合空壓機使用(5Kg/cm² 或 70PSI)
- 刀口與壓腳距離5.3mm
- The distance between cutting blade and the rear end of presser foot is 5.3mm
- 使用專用針收攏剪齒感縫
Need to use designated needle plate, feed dogs, presser foot.



FTD Application code TCS09

- 氣動式切帶裝置(FTD7003上帶滾邊專用)
Pneumatic Type Tape Cutting Device
(For The Use Of Tape Binding Of FTD7003 Only)
- 適用齒絲帶、鬆緊帶、液格補強帶。
Suitable For Attaching Lace, Elastic Tape, Binding Tape, Reinforcement Tape Etc.

特點/Feature

- 可切斷寬度最大28mm的布料。
Maximum cutting width 28mm .
- 須配合空壓機使用(5Kg/cm² 或 70PSI)
- 刀口與壓腳距離12.3mm
- The distance between cutting blade and the rear end of presser foot is 12.3mm
- 使用專用針板
Need to use designated needle plate.

