

CTD9000 Series

方筒型直驅式馬達繃縫機 Standard Type Direct Drive Cylinder Bed Coverstitch Interlock Machine

CTD



CTD9000-0-356M/UCE-B
電動式自動切線裝置(方筒型繃縫機用)
Electric Type Thread Trimming System
(For Cylinder Bed Interlock Machines)



CTD9000-0-356M/UCP-B
氣動式自動切線裝置
(方筒型繃縫機用)
Pneumatic Type Thread Trimming System For
(For Cylinder Bed Interlock Machines)



CTD9611-0-356M/UCE-D
電動式自動切線裝置(細筒型繃縫機用)
Electric Type Thread Trimming System
(For Small Cylinder Bed Coverstitch Interlock Machine)

CTD9311-0-□356M/RP03A/UCP-B1

7

2

3

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機型 / Machine Type:

CTD90: 標準方筒型直驅式馬達繡縫機
Standard Type Direct Drive
Cylinder Bed Coverstitch
Interlock Machines

CTD92: 標準方筒型直驅式馬達繡縫機
Direct Drive Cylinder Bed
Coverstitch Interlock
Machine For Extra Heavy
Materials

CTD93: 具有左切刀方筒型直驅式馬達
繡縫機

Direct Drive Cylinder Bed
Coverstitch Interlock
Machine With Left Hand
Knife Mechanism

CTD96: 縮短型直驅式馬達繡縫機
Direct Drive Small Cylinder
Bed Coverstitch Interlock
Machine

裝飾縫面分碼 /

Top Coverstitch
Code:
0: 無上飾縫
Without Top
Coverstitch
□: 有上飾縫
With Top
Coverstitch

針距 /

Needle
Distance:
40: 40mm, m.
48: 48mm, m.
52: 52mm, m.
56: 56mm, m.
60: 60mm, m.
64: 64mm, m.

針數 /

Number Of
Needle:
2: 2針, 2-Needle
3: 3針, 3-Needle
4: 4針, 4-Needle

可選附加裝之裝置 / Optional Device:

RP03□: 後拉引式相鎖裝置。
Rear Puller (For Cylinder Bed Interlock).
UCP-B1: 氣動式自動切線裝置(UTB3, STB3)
Pneumatic Type Thread Trimming System
For Cylinder Bed Interlock Machines.
UCP-B2: 氣動式自動切線裝置(UTB3, WPC2)
UCP-B3: 氣動式自動切線裝置(UTB3, STB3)
UCP-B4: 氣動式自動切線裝置(UTB3, WPC2)
UCP-B5: 氣動式自動切線裝置(UTG3, STB3)
UCP-B6: 氣動式自動切線裝置(UTG3, WPC2)
UCP-B7: 氣動式自動切線裝置(UTH3, STB3)
UCP-B8: 氣動式自動切線裝置(UTH3, WPC2)
UCP-B9: 氣動式自動切線裝置(UTH3, STB3, WPC2)
UCP-BA: 氣動式自動切線裝置(UTB5, STB3)
UCE-B1: 電動式自動切線裝置(UTC3, STC3)
Electric Type Thread Trimming System
(For Cylinder Bed Interlock Machines).
UCE-B2: 電動式自動切線裝置(UTC3, WPG)
UCE-B3: 電動式自動切線裝置(UTC3, STC3, WPG)
UCE-B4: 電動式自動切線裝置(UTC3)
TB: 網袋物穿線裝置
Reinforcing Tape Binding Attachment.
TB003: 邊耳繡縫裝置
(以下附加裝置不在標價型號中)
BOC: 上載式滾邊線裝
Bed-On Type Tape Binder
(For Cylinder Bed Interlock).
PFE01: 電動式壓膠掛片裝置
Electric Type Paper Lifter.
TA001: 吊桿式切線開關組(吸風切刀、車間裝置、
壓膠掛片裝置)
Treadle Air Switch Set. (Using Together
with Suction Type Chain Cutter, Venturi
Device, Foot Lifter).
TA002: 吊桿式切線開關組(吸風切刀組)
Treadle Air Switch Set (Using Together
with Suction Type Chain Cutter Only).
TA003: 吊桿式切線開關組(壓膠掛片裝置)
Treadle Air Switch Set (Foot Lifter Only).
TR001~003: 張送滾輪組
Fabric Tension Controlling Device
(Tension Roller).
CV006: 中央供氣式車間裝置
Venturi Device (For Overlock Usage).
CV007: 中央供氣式車間裝置
Venturi Device
(For Interlock Machine Usage).
SV001: 分離式真空車間裝置
Vacuum Chip Collection Device.
(with blower motor, drum & hose)
SV002: 飛型真空車間裝置
Vacuum Chip Collection Device
with blower motor & waste basket
compacted in one iron case).
TRU: 上述型電動送布裝置
Electric Type Tension Free Upper Tape Feeder.
EG005: 導邊裝置
Edge Guide.

針板舌之形狀 /

Shape Of Needle Plate Tongue:
L: 適合輕薄布料
For Light Weight Materials.

5.8



M: 適合中等厚度布料
For Medium Weight Materials.

5.8



H: 適合加厚布料
For Heavy Weight Materials.

2.0



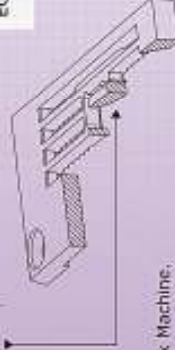
S: 適合於特殊縫紉需求
For Special Sewing Requirement.

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W: 適合較薄之平織布料
For Woven Fabrics

5.8

用途代號 / Application Code:

00-0: 一般平縫(基本型)
General Plain Seaming (Basic Type).
03-0: 上帶滾邊(滾邊)車縫
Tape Binding (Collarette Binding).
11-0: 下帶車縫
Bottom Hemming (For Thin, Light Weight
Materials And Medium Weight Materials).
11-1: 下帶車縫
Bottom Hemming (For Thin, Light And Medium
Materials).
13-0: 包邊帶車縫(領帶式、包邊帶寬度3.0mm以內)
Overlock Seam Covering (Folding Over,
Overlock Seam Width Under 3.0mm).
13-1: 包邊帶車縫(立帶式、包邊帶寬度3.0mm以內)
Overlock Seam Covering (Flattening Out,
Overlock Seam Width Under 3.0mm).
13-2: 包邊帶車縫(領帶式、包邊帶寬度6.0mm以內)
Overlock Seam Covering (Folding Over,
Overlock Seam Width Under 6.0mm).
85-0: 圓筒滾式平織寬幅車縫裝置
Attaching Pre-Closed Flat Knit Elastic Band
Onto Waists Of Tubular Goods (With Right Hand
Knife, Rear Puller & Chips Suction Pipe).
42-0: 圓筒針筒彈簧式彈簧車縫(氣動式)
Tubular Knit Elastic Waist Band Attaching
(Pneumatic Type).
42-2: 圓筒針筒彈簧式彈簧車縫(手動搖動式)
Tubular Knit Elastic Waist Band Attaching
(Manual Type).
60-0: 4-16線方筒型繡縫機
4-Needle, 6-Thread Cylinder Bed Coverstitch Interlock Machine.

CTD9000

一般特性

GENERAL FEATURES

- 本系列高速細筒型縫紉機最高轉速可達每分鐘6500轉。
- 具有直驅式設計，將迷你馬達整合在車體中，直接驅動上主軸，不需馬達皮帶。
- 氣冷卻風扇，可使機械長時間運行。
- 可拆式揚線凸輪裝置於車體前方，除便於調整下彎針縫張力，亦便於消除紋線。
- 具有防止手輪纏線設計。
- 可輕易加裝多樣化附件，以增加縫製功能，如一般平縫，包縫骨壓縫，隔串縫，及上帶滾邊車縫等。

CTD9000 series 方筒型直驅式馬達縫紉機

Standard Type Direct Drive Cylinder Bed Coverstitch Interlock Stitch Machine

- Max.high speed up to 6500 S.P.M.
- With direct drive design. Mini servo motor is integrated with machine, mounted in side of the machine arm. Upper main shaft is driven directly by the mini-servo motor, no motor belt is needed.
- Equipped with automatic air-cooling fan, which allows machine runs at high speed for long hours.
- Open-up type looper thread take up cam is mounted in front of machine body. Not only easy for thread tension and thread feeding amount adjustments, but also easy for cleaning up in case of thread winding.
- With special device for preventing thread-winding on hand wheel.
- Can be equipped with varied attachments to meet different sewing requirements, such as general plain seaming, bottom hemming, overlock seam covering and tape binding.



A
B



CTD9000

可選擇加裝之裝置

Optional Device



CTD Application code

UCE-B

- 電動式自動切線裝置(方筒型繡線機用)。
Electric Type Under Bed Thread Trimming System
(For Cylinder Bed Interlock Machines)。
- **特點 Feature**
- 本裝置可適用於所有CTD9000系列機種，但不單獨供應此裝置。
Suitable for all CTD9000 Series Machines, but only supply together with Machine head.
- 須配合伺服馬達使用或電子馬達。
Should be used together with AC servo motor or EC motor.



U C E - B1	1 自動切線裝置代號	2 機型 C:方筒型繡線機 F:平台型繡線機	3 Model C:Cylinder bed interlock F:Flat bed interlock
1 2 3 4	4 動力 P:電動式 E:電動式	4 裝置組合代號	4 Combination of devices

MODEL	電動式自動切線裝置 (UTC3) Under-Bed Thread Trimmer	切上蓋繡線機 (STC3) Top Cover Thread Trimmer	(WPC) 擦腳裝置 Wiper	腳墊提升裝置 Presser foot Lifter
UCE-B1	●	●		●
UCE-B2	●	●	●	●
UCE-B3	●	●	●*	●
UCE-B4	●	●		●

* 包裝於附件箱中 Packed in the accessories box



CTD Application code

UCP-B

- 電動式自動切線裝置(方筒型繡線機用)。
Pneumatic Type Under Bed Thread Trimming System
(For Cylinder Bed Interlock Machines)。
- **特點 Feature**
- 本裝置可適用於所有CTD9000系列機種，但不單獨供應此裝置。
Suitable for all CTD9000 Series Machines, but only supply together with Machine head.
- 須配合伺服馬達使用或電子馬達。
Should be used together with AC servo motor or EC motor.
- 須配合空壓機使用，(5kg / cm 或70PSI) *。
Compressed air is necessary (5kg / cm or 70PSI) 。



U C P - B1	1 自動切線裝置代號	2 機型 C:方筒型繡線機 F:平台型繡線機	3 Model C:Cylinder bed interlock F:Flat bed interlock
1 2 3 4	4 動力 P:氣動式 E:電動式	4 裝置組合代號	4 Combination of devices

MODEL	(UTC3) 切線裝置 Under Bed Thread Trimmer	(UTG3) 切線裝置 Under Bed Thread Trimmer	(UTH3) 切線裝置 Under Bed Thread Trimmer	(UTB5) 切線裝置 Under Bed Thread Trimmer	(STB3) 切上蓋繡線機 Top Cover Thread Trimmer	(WPC2) 擦腳裝置 Wiper	腳墊提升裝置 Presser foot Lifter	備註 Comment
UCP-B1	●				●		●	
UCP-B2	●				●		●	
UCP-B3	●				●		●*	
UCP-B4	●						●	
UCP-B5		●						
UCP-B6		●						
UCP-B7			●					
UCP-B8			●					
UCP-B9			●				●*	
UCP-B4				●				

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可選擇加裝之裝置

Optional Device



CTD Application code

UCE-D

電動式自動切線裝置(細筒型縫紉機用)。

Electric Type Under Bed Thread Trimming System
(For Small Cylinder Bed Coverstitch Interlock Machine).

UCP-D

氣動式自動切線裝置(細筒型縫紉機用)。

Pneumatic Type Under Bed Thread Trimming System
(For Small Cylinder Bed Coverstitch Interlock Machine).

特點/Feature

- 本裝置可適用於所有CTD9600系列機種，但不單獨供應此裝置。
Suitable for all CTD9600 Series Machines, but only supply together with Machine head.
- 須配合同廠標頭使用或電子標頭。
Should be used together with AC servo motor or EC motor.



MODEL	1	2	3	4
UCE-D1	●	●	●	●
UCE-D2	●	●	●	●
UCE-D3	●	●	●	●
UCE-D4	●	●	●	●

MODEL	電動式自動切線裝置 Electric Under Bed Thread Trimming System			
	(UTC7) 切線裝置 Under Bed Thread Trimmer	(STC3) 切上線裝置 Top Cover Thread Trimmer	(WPG) 擦線裝置 Wiper	壓線桿昇降裝置 Presser foot Lifter
UCE-D1	●	●	●	●
UCE-D2	●	●	●	●
UCE-D3	●	●	●*	●
UCE-D4	●	●	●	●

* 壓線桿昇降桿中 Packed in the accessories box

MODEL	1	2	3	4
UCP-D1	●	●	●	●
UCP-D2	●	●	●	●
UCP-D3	●	●	●	●
UCP-D4	●	●	●	●

MODEL	氣動式自動切線裝置 Pneumatic Under Bed Thread Trimming System				
	(UTB7) 切線裝置 Under Bed Thread Trimmer	(UTB7B) 切線裝置 Under Bed Thread Trimmer	(STB3) 切上線裝置 top Cover Thread Trimmer	(WPC2) 擦線裝置 Wiper	壓線桿昇降裝置 Presser foot Lifter
UCP-D1	●	●	●	●	●
UCP-D2	●	●	●	●	●
UCP-D3	●	●	●	●*	●
UCP-D4	●	●	●	●	●
UCP-DA	●	●	●	●	●

* 壓線桿昇降桿中 Packed in the accessories box

